

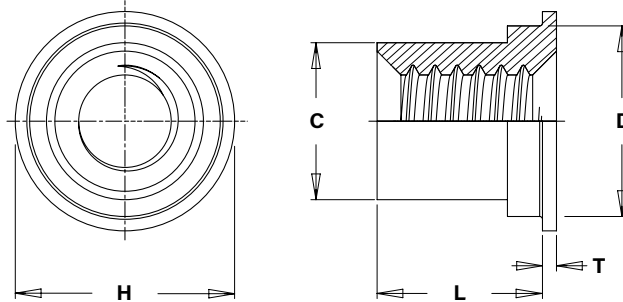
*Ideal miniature fastener solution to attach components in compact electronic assemblies*



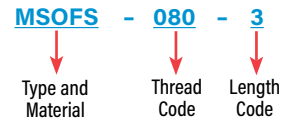
- New MSOFS™ microPEM® flaring standoffs attach permanently in panels as thin as .008"/0.2 mm of any hardness, including stainless steel.
- Can be installed into any type of panel, including metal, plastic and P.C. Board.
- Flaring feature allows for installation into multiple panels.
- Small footprint allows for reduced centerline-to-edge designs.
- Threads as small as #0-80/M1.



**microPEM®  
FASTENERS**



**PART NUMBER DESIGNATION**



All dimensions are in inches.

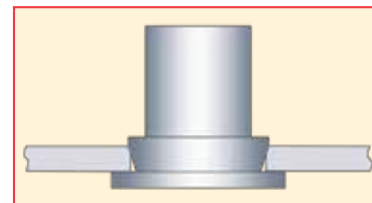
UNIFIED	Thread Size	Type	Thread Code	Length Code	Sheet Thickness	Hole Size in Sheet +.002 -.000	C Max.	D Max.	H Nom.	L +.002 -.003	T ±.002	Min. Dist. Hole $\varnothing$ to Edge	
	.060-80 (#0-80) <sup>(1)</sup>	MSOFS	080	3	.008 - .012	.118	.094	.117	.138		.093	.010	.069
				4							.125		
.086-56 (#2-56) <sup>(1)</sup>	MSOFS	256	3	.008 - .012	.138	.113	.137	.157		.093	.010	.079	
			4							.125			

All dimensions are in millimeters.

METRIC	Thread Size x Pitch	Type	Thread Code	Length Code	Sheet Thickness	Hole Size in Sheet +.005	C Max.	D Max.	H Nom.	L +.005 -.008	T ±.005	Min. Dist. Hole $\varnothing$ to Edge	
	M1 x 0.25 <sup>(2)</sup>	MSOFS	M1		2	0.2 - 0.3	3	2.39	2.97	3.35	2	0.25	1.75
					3						3		
M1.2 x 0.25 <sup>(2)</sup>	MSOFS	M1.2		2	0.2 - 0.3	3	2.39	2.97	3.35	2	0.25	1.75	
				3						3			
M1.4 x 0.3 <sup>(3)</sup>	MSOFS	M1.4		2	0.2 - 0.3	3	2.39	2.97	3.35	2	0.25	1.75	
				3						3			
M1.6 x 0.35 <sup>(4)</sup>	MSOFS	M1.6		2	0.2 - 0.3	3.5	2.87	3.48	4	2	0.25	2	
				3						3			
M2 x 0.4 <sup>(4)</sup>	MSOFS	M2		2	0.2 - 0.3	3.5	2.87	3.48	4	2	0.25	2	
				3						3			

- Threads:** (1) Internal, ASME B11, 2B  
 (2) Metric ISO 68-1, 5H  
 (3) Metric ISO 68-1, 6H  
 (4) Metric ASME B113M, 6H

**Material:** 300 series stainless steel  
**Standard Finish:** Passivated and/or tested per ASTM A380  
**For use in:** Any panel hardness



MSOFS™ standoff installed.

Fastener drawings and models are available at [www.pemnet.com](http://www.pemnet.com)

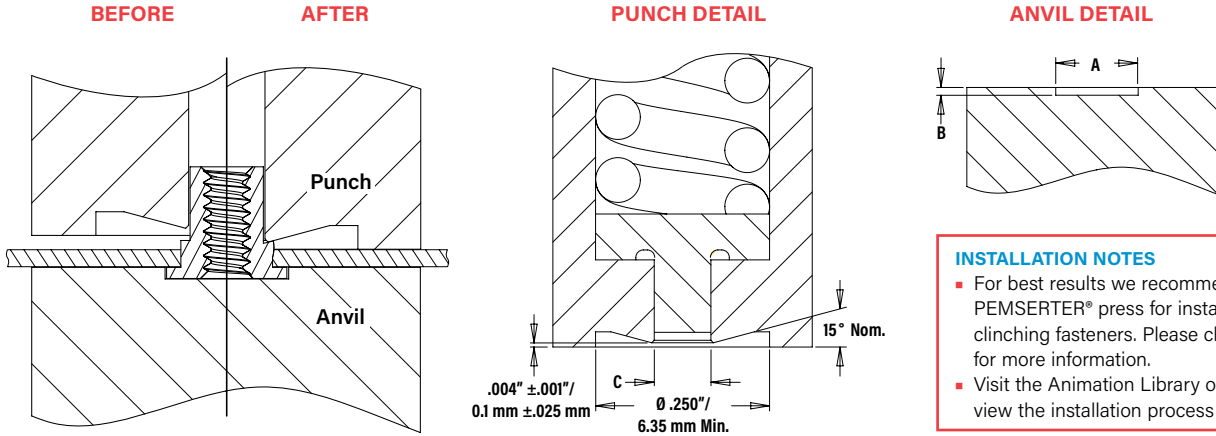


# MSOFS™ microPEM® Flaring Standoffs

Ideal miniature fastener solution to attach components in compact electronic assemblies

## INSTALLATION

1. Prepare properly sized mounting hole in sheet. Do not perform any secondary operations such as deburring.
2. Place the standoff into anvil recess and place the mounting hole over the standoff as shown in the drawing.
3. Using a punch flaring tool and a recessed anvil, apply squeezing force until punch contacts the sheet.



- INSTALLATION NOTES**
- For best results we recommend using a PEMSERTER® press for installation of PEM self-clinching fasteners. Please check our website for more information.
  - Visit the Animation Library on our website to view the installation process [for select products](#).

## PEMSERTER® Installation Tooling

UNIFIED	Thread Code	Punch Dimensions (in.)		Anvil Dimensions (in.)		
		C +.001	Punch Part Number	A ±.001	B ±.001	Anvil Part Number
	080	.095	8020712	.143	.006	8019720
	256	.114	8020710	.163	.006	8019722

METRIC	Thread Code	Punch Dimensions (mm)		Anvil Dimensions (mm)		
		C +0.025	Punch Part Number	A ±.025	B ±.025	Anvil Part Number
	M1	2.41	8020712	3.64	0.15	8019720
	M1.2	2.41	8020712	3.64	0.15	8019720
	M1.4	2.41	8020712	3.64	0.15	8019720
	M1.6	2.9	8020710	4.14	0.15	8019722
	M2	2.9	8020710	4.14	0.15	8019722

## PERFORMANCE DATA<sup>(1)</sup>

UNIFIED	Thread Code	Max. Rec. Tightening Torque For Mating Screw (in. lbs.)	Test Sheet Material		
			.008" 300 Series Stainless Steel		
			Installation (lbs.)	Pushout (lbs.)	Torque-out (in.lbs.)
	080	.65	1500	69.8	1.29
	256	1.3	1800	91.2	1.29

METRIC	Thread Code	Max. Rec. Tightening Torque For Mating Screw (N-m)	Test Sheet Material		
			0.2 mm 300 Series Stainless Steel		
			Installation (kN)	Pushout (N)	Torque-out (N-m)
	M1	0.019	6.67	311	0.146
	M1.2	0.036	6.67	311	0.146
	M1.4	0.057	6.67	311	0.146
	M1.6	0.084	8	406	0.146
	M2	0.175	8	406	0.146

(1) Published installation forces are for general reference. Actual set-up and confirmation of complete installation should be made by observing proper seating of fastener as described in the installation steps. Other performance values reported are averages when all proper installation parameters and procedures are followed. Variations in mounting hole size, sheet material, and installation procedure may affect performance. Performance testing this product in your application is recommended. We will be happy to provide technical assistance and/or samples for this purpose.

All PEM® products meet our stringent quality standards. If you require additional industry or other specific [quality certifications](#), special procedures and/or part numbers are required. Please contact your local sales office or representative for further information.

Regulatory [compliance information](#) is available in Technical Support section of our website. Specifications subject to change without notice. See our website for the most current version of this bulletin.

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