



PEM® PRETECT™ THREADED MASKING PLUGS

Re-engineered for ultimate thread protection -
reducing labor and increasing production throughput

PEM® PreTect™ thread masking plugs reduce labor and protect threads from paint and powder coating processes. PreTect™ thread masking plugs are available for standard type self-clinching nuts in a variety of thread sizes and materials.

Features include:

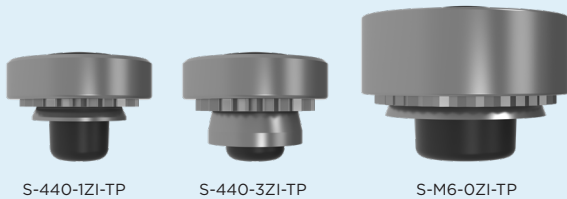
- Fasteners are shipped with plugs already in place.
- Plugs easily removed by end user with fine tip tool.
- Plugs can withstand 482° F/250° C temperatures.



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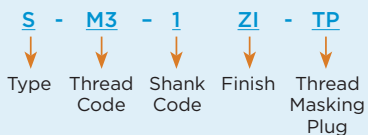
Counterbore tooling required for installation of PEM® fasteners with PreTect™ thread masking plugs. For questions, e-mail techsupport@pemnet.com



Plugs are available for #4-40 to 3/8-16 and M2.5 to M8 standard type self-clinching nuts.

Contact techsupport@pemnet.com for installation tooling information and for plug options in other internally threaded fasteners.

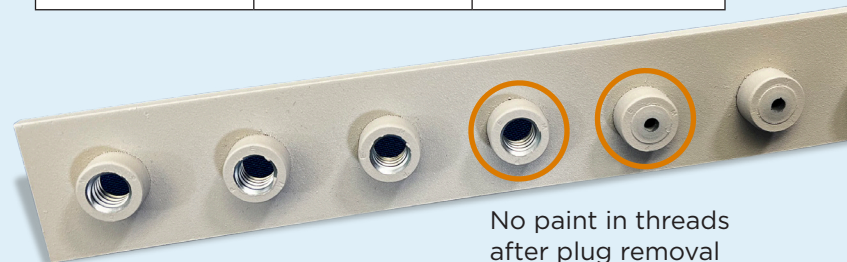
EXAMPLE PART NUMBER



Add the suffix "TP" to PEM® part number to order fastener with pre-installed thread masking plug.

INSTALLATION TOOLING

Thread Size	HAEGER® Part Number	
	Anvil	Punch
440/M2.5/M3	H-186-4/M3L	H-185-4/M3L
632/M3.5	H-186-6/M3.5L	H-185-6/M3.5L
832/M4	H-186-8/M4L	H-185-8/M4L
032/M5	H-186-10/M5L	H-185-10/M5L
0420/M6	H-186-04/M6L	H-185-04/M6L
0518/M8	H-186-05/M8L	H-185-05/M8L
0616	H-186-06L	H-185-06L



No paint in threads after plug removal

GLOBAL CONTACT INFORMATION

NORTH AMERICA
Danboro, Pennsylvania USA
info@pemnet.com
+1-215-766-8853
800-237-4736 (USA)

EUROPE
Galway, Ireland
europete@pemnet.com
+353-91-751714

ASIA/PACIFIC
Japan
europete@eurotec21.com
+042-798-7177

Singapore
singapore@pemnet.com
+65-6-745-0660

SHANGHAI, CHINA
china@pemnet.com
+86-21-5868-3688